

**Product information**

<b>Characteristics:</b>	SOLL RAPID is very fast drying filler. It has got very good application properties – excellent levelling and filing. It is dedicated for fast and small repair. Excellent sanding properties without clogging of sanding paper. SOLL RAPID gives corrosion protection and very good adhesion. Manual / machine sanding dry.
<b>Application:</b>	The surface must be cleaned, dry, degreased and matted. Mixing ratio: 4:1 by volume. Mix thoroughly. Apply with a spray gun with nozzle diameter 1,6 – 2,2 mm in 1 - 3 normal coats with 5-7 min. flash off at 20°C between the coats. Drying: 15-20 min. at 60°C, 2,5 - 3h at 20°C. Sand dry with P400 - P500 or wet with P600 - P1000
<b>TECHNICAL DATA:</b>	
<b>VOC content:</b>	EU limit value (Cat. B/c): 540g/l. This product: VOCmax 520g/l
<b>Density:</b>	1,49 – 1,53 g/cm <sup>3</sup> (white); 1,40 – 1,44 g/cm <sup>3</sup> (black); 1,45 – 1,49 g/cm <sup>3</sup> (grey).
<b>Efficiency</b>	7 – 8 m <sup>2</sup> /l
<b>Mixing ratio 4:1:</b>	Filler (A) 100 vol. Hardener (B) 25 vol.
<b>Spray viscosity:</b>	25 - 30 sec. at 20°C, Ford cup 4 mm
<b>Pot life:</b>	up to 1 hours at 20°C
<b>Spray gun:</b>	Nozzle diameter: 1,6 - 2,2 mm Air pressure as recommended by the spray gun manufacturer
<b>Application:</b>	1 - 3 normal coats Layer thickness: 40 - 60 µm Film thickness: 40 - 180 µm
<b>Flash – off:</b>	5 - 7 min. at 20°C
<b>Drying time:</b>	15 - 20 min. at 60°C 2,5 - 3 h at 20°C.
<b>Infrared drying:</b>	Short and medium wave: 12 - 15 min.
<b>Shelf life:</b>	12 months

All information are based upon the precise laboratory studies and many years of experience. The good market position does not release us from the constant supervision of our products quality. However we are not responsible for the final effects of the improper storage or application of our products, as well as for work inconsistent with the good craft practice.