

Product information

Bumper paint SOLL BP is a 1K-structure coat for the repair work on plastic surfaces likely to be found in automotive industry such as bumpers, trims (skirting), outside mirrors, etc. Direct adhesion on cleaned and sanded plastic such as ABS, ABS-PC, PP-EPDM, against weathering are the most distinguishing marks of this product.
Temperature resistant up to 70° C.

Color availability	black		
Mixing ratio	-		
Hardener	-		
Dilution	Synthetic thinner; add approx. 10-15%		
Application	spraying pressure	spraying nozzle	spraying operations
Air / Flow jar – spray gun	3 - 5 bar	1,6 – 1,8 mm	2
Airless / Air mix	-	-	-
Pot life	-		
Coat thickness / dry film	40 - 50 µm		
Curing time / Flash of time	5 min. between the spraying operations		
Dry	recoat dry	dust dry	set to touch
	20 min		60 min
	24 h		24 h
VOC-regulation	EC limiting value for the product (cat. B/e): 840 g/l (2007) This product contains max. 539 g/l		

Remarks:

Working conditions: from +10°C and up to 80 % relative air humidity.

Substrate preparation: clean plastic thoroughly with an antistatic cleaner, sand after that with fine sanding wool (for example Soft Pad Superfine), degrease again antistatically. Remove all traces of parting agent, to provide an improved key.

Storage: at least 3 years, if stored in tightly closed original containers.

Marking	VbF	Hazardous material ordinance
Bumper paint SOLL BP	n/a	flammable,

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.